SYNOLAC 800AG

Saturated (Oil Free) Polyester Resin

Product Information	SYNOLAC 800AG is an economy oil free polyester for use in coil coating applications. The resin can also be used in general metal decorating applications. Outstanding features include good light fastness, exterior durability and very good stain resistance.		
Sales Specification	Non-volatile content, % (ISO 3251, 1h, 125°C)		59 – 61
	Viscosity at 25°C, Gardner Holdt (DIN 53 015) X – Z1		
	Colour, Gardner scale (ASTM D1544)		Max. 4
	Acid value, mg KOH/g (ASTM 3682)		Max. 10
Other Properties	Volatile		Solvesso 150/Butyl Glycol
	Density at 25°C, g/cm³ (ISO 2811) 1.05		
	OH Value, %		1.40
	Noted: Acid value & OH value quoted relative to solid resin		
Recommendations for Use	SYNOLAC 800AG should be used with a suitable methylated melamine resin in the ratio of 80:20 to 85:15 based on solid resins.		
	The addition of a catalyst such as Nacure 2500 (King Industries) at $0.1-0.2\%$ can assist in increasing cure rate.		
	Solubility		
	Glycol Ether Esther Glycol Ether Aromatic hydrocarbon	Complete Complete Complete	



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Precautions for Use		
Storage Recommendations		
Shelf Life	Under the above mentioned storage conditions the shelf life of the resin will be 12 months.	



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